# **EUROPEAN COMMISSION**

HORIZON 2020 PROGRAMME - TOPIC H2020-LC-BAT-2019 Affordable High-Performance Green Redox Flow Batteries

GRANT AGREEMENT No. 875613



# **HIGREEW – Deliverable Report**

<< D4.2 – Physical battery balance of plant design and commissioning >>



*The research leading to these results has received funding from the European Union under Grant Agreement no.* 875613

GA No. 875613



Deliverable No.	HIGREEW D4.2	
Related WP	WP4	
Deliverable Title	Physical battery balance of plant design and commissioning	
Deliverable Date	2022-07-31	
Deliverable Type	REPORT	
Dissemination level	Confidential – member only (CO)	
Written By	Michael Schäffer (FRAUNHOFER)	2022-07-25
Checked by	Peter Fischer (FRAUNHOFER)	2022-07-25
Reviewed by (if	Pablo Chantre, Sergio Macias, Antonio Riesco (SGRE)	2022-07-26
applicable)	Eid Maraqah (GAMESA)	2022-07-28
Approved by	Eduardo Sánchez (CICe)	2022-07-29
Status	Final version	2022-07-29

#### Disclaimer/ Acknowledgment



Copyright ©, all rights reserved. This document or any part thereof may not be made public or disclosed, copied or otherwise reproduced or used in any form or by any means, without prior permission in writing from the HIGREEW Consortium. Neither the HIGREEW Consortium nor any of its members, their officers, employees or agents shall be liable or responsible, in negligence or otherwise, for any loss, damage or expense whatever person as a result of the use in any manner or form of any knowledge information or data contained in this

sustained by any person as a result of the use, in any manner or form, of any knowledge, information or data contained in this document, or due to any inaccuracy, omission or error therein contained.

All Intellectual Property Rights, know-how and information provided by and/or arising from this document, such as designs, documentation, as well as preparatory material in that regard, is and shall remain the exclusive property of the HIGREEW Consortium and any of its members or its licensors. Nothing contained in this document shall give, or shall be construed as giving, any right, title, ownership, interest, license or any other right in or to any IP, know-how and information.

This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 875613. The information and views set out in this publication does not necessarily reflect the official opinion of the European Commission. Neither the European Union institutions and bodies nor any person acting on their behalf, may be held responsible for the use which may be made of the information contained therein.



### **Publishable summary**

One of the main results of the HIGREEW project is to build up and demonstrate a fully functional 5 kW / 20 kWh prototype AORFB. The prototype will be integrated in a demonstrator test site in La Plana, Spain where it will interact with renewable generators as well as other energy storage technologies.

In the first three work packages of the project, the specifications for the main components and the prototype have been defined, active components have been developed and improved, and the technology has already been scaled up from the laboratory to the level of a small demonstrator (stack). All this work culminates in the design and construction of the HIGREEW prototype.

In the first step of the prototype construction a system design, or "Balance of Plant" (BOP) was developed. This was described in the earlier Deliverable report D4.1. In the second step a detail engineering was carried out. All concepts and outlines described in D4.1 were refined and elaborated into a detailed plan to describe the construction of the HIGREEW prototype system.

The system was designed in such a way that it can be assembled in a laboratory facility to test and evaluate the functionality of individual components. For that reason, it was partitioned into several building blocks or "modules". This allows for the setup to be easily dismantled after testing and reassembled in a conditioned shipping container for outdoor installation.

This report describes in detail the design of the prototype system, the individual components, and their container enclosure. Furthermore, all steps necessary for testing and commissioning of the system are defined. The final versions of several important results which have already been introduced in D4.1, like process and instrumentation diagram (P&ID) as well as component list, are presented as well.



## **10** Acknowledgement

The authors would like to thank the partners in the project for their inputs, their valuable comments on previous drafts and for performing the review.

Project partners:	
-------------------	--

#	Partner	Partner Full Name	
1	CICe	CENTRO DE INVESTIGACION COOPERATIVA DE ENERGIAS ALTERNATIVAS FUNDACION, CIC ENERGIGUNE FUNDAZIOA	
2	GAMESA	GAMESA ELECTRIC SOCIEDAD ANONIMA	
3	UAM	UNIVERSIDAD AUTONOMA DE MADRID	
4	CNRS	CENTRE NATIONAL DE LA RECHERCHE SCIENTIFIQUE CNRS	
5	C-TECH	C-TECH INNOVATION LIMITED	
7	UWB	ZAPADOCESKA UNIVERZITA V PLZNI	
8	PFES	PINFLOW ENERGY STORAGE, S.R.O.	
9	UNR	UNIRESEARCH BV	
10	SGRE	SIEMENS GAMESA RENEWABLE ENERGY	
11	FRAUNHOFER	ER FRAUNHOFER-GESELLSCHAFT ZUR FÖRDERUNG DER ANGEWANDTEN FORSCHUNG E. V.	

The author would like to thank former partner HEIGHTS (UK) Limited (partner 6) for the contribution to the work gathered in this report.



This project has received funding from the European Union's Horizon 2020 research and innovation programme under Grant Agreement no. 875613