EUROPEAN COMMISSION

HORIZON 2020 PROGRAMME - TOPIC H2020-LC-BAT-2019 Affordable High-Performance Green Redox Flow Batteries

GRANT AGREEMENT No. 875613



HIGREEW – Deliverable Report

<< D4.6 – Battery System prototype validated >>





Deliverable No.	HIGREEW D4.6	
Related WP	WP4	
Deliverable Title	Battery System prototype validated	
Deliverable Date	2023-02-18	
Deliverable Type	REPORT	
Dissemination level	Confidential – member only (CO)	
Written By	Michael Schäffer (FRAUNHOFER)	2023-02-18
Checked by	Peter Fischer (FRAUNHOFER)	2023-02-18
Reviewed by (if	Sergio Macias, Antonio Riesco (SGRE)	2023-02-22
applicable)	Maddi Sanchez (GAMESA)	2023-02-24
Approved by	Fengjing Jiang, Aitor Beloki, Eduardo Sánchez (CICe)	2023-02-23
Status	Final version	2023-02-28

Disclaimer/ Acknowledgment



Copyright ©, all rights reserved. This document or any part thereof may not be made public or disclosed, copied or otherwise reproduced or used in any form or by any means, without prior permission in writing from the HIGREEW Consortium. Neither the HIGREEW Consortium nor any of its members, their officers, employees or agents shall be liable or responsible, in negligence or otherwise, for any loss, damage or expense whatever

sustained by any person as a result of the use, in any manner or form, of any knowledge, information or data contained in this document, or due to any inaccuracy, omission or error therein contained.

All Intellectual Property Rights, know-how and information provided by and/or arising from this document, such as designs, documentation, as well as preparatory material in that regard, is and shall remain the exclusive property of the HIGREEW Consortium and any of its members or its licensors. Nothing contained in this document shall give, or shall be construed as giving, any right, title, ownership, interest, license or any other right in or to any IP, know-how and information.

This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 875613. The information and views set out in this publication does not necessarily reflect the official opinion of the European Commission. Neither the European Union institutions and bodies nor any person acting on their behalf, may be held responsible for the use which may be made of the information contained therein.



Publishable summary

One of the main results of the HIGREEW project is to build up and demonstrate a fully functional 5 kW / 20 kWh prototype AORFB. The prototype will be integrated in a demonstrator test site in La Plana, Spain where it will interact with renewable generators as well as other energy storage technologies.

In the first three work packages of the project, the specifications for the main components and the prototype have been defined, active components have been developed and improved, and the technology has already been scaled up from the laboratory to the level of a small demonstrator (stack). All this work culminates in the design and construction of the HIGREEW prototype.

In the first step of the prototype construction, a system design or "Balance of Plant" (BOP) was developed. This was described in the earlier Deliverable report D4.1. In the second step, a detail engineering was carried out. All concepts and outlines described in D4.1 were refined and elaborated into a detailed plan to describe the construction of the HIGREEW prototype system. A modular design was presented in Deliverable D4.2 which should facilitate faster integration of the components.

The previously described modules were constructed accordingly. All components and sub-components were tested individually and in conjunction with each other (where applicable) and evaluated to ensure functionality of the prototype system. This report gives an overview over the construction processes of the different modules. Furthermore, all testing and commissioning steps are described. The revised versions of several important results which have already been introduced in D4.1, like process and instrumentation diagram (P&ID) as well as component list, are presented as well. Finally, values for the BMS algorithm parameters are recommended based on first experience.



9 Acknowledgement

The authors would like to thank the partners in the project for their inputs, their valuable comments on previous drafts and for performing the review.

Project partners:

#	Partner	Partner Full Name	
1	CICe	CENTRO DE INVESTIGACION COOPERATIVA DE ENERGIAS ALTERNATIVAS FUNDACION, CIC	
		ENERGIGUNE FUNDAZIOA	
2	GAMESA	GAMESA ELECTRIC SOCIEDAD ANONIMA	
3	UAM	UNIVERSIDAD AUTONOMA DE MADRID	
4	CNRS	CENTRE NATIONAL DE LA RECHERCHE SCIENTIFIQUE CNRS	
5	C-TECH	C-TECH INNOVATION LIMITED	
7	UWB	ZAPADOCESKA UNIVERZITA V PLZNI	
8	PFES	PINFLOW ENERGY STORAGE, S.R.O.	
9	UNR	UNIRESEARCH BV	
10	SGRE	SIEMENS GAMESA RENEWABLE ENERGY	
11	FRAUNHOFER	FRAUNHOFER-GESELLSCHAFT ZUR FÖRDERUNG DER ANGEWANDTEN FORSCHUNG E. V.	

The author would like to thank former partner HEIGHTS (UK) Limited (partner 6) for the contribution to the work gathered in this report.



This project has received funding from the European Union's Horizon 2020 research and innovation programme under Grant Agreement no. 875613